

design
make
play

SutcliffePlay

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Activity Centre - Castle

Installation Instructions

ACT040

ACT040

Activity Centre Installation Instructions



- 1 Check using the Parts List that none of the components are missing.
- 2 Plan the final position of the play equipment ensuring there is sufficient space.
- 3 Excavate the foundation holes in accordance with the plan.
- 4 Sort and identify parts before assembly.
- 5 Place the Post in the foundation hole and fill with concrete. Ensure Post is level and at the correct depth.
- 6 When the concrete has set (2 - 3 days), fit the Panels.
- 7 Do not allow the equipment to be used until the concrete has completely set and the required safety surfacing has been installed.
- 8 Tighten all fixing bolts.
- 9 Follow the maintenance instructions supplied.

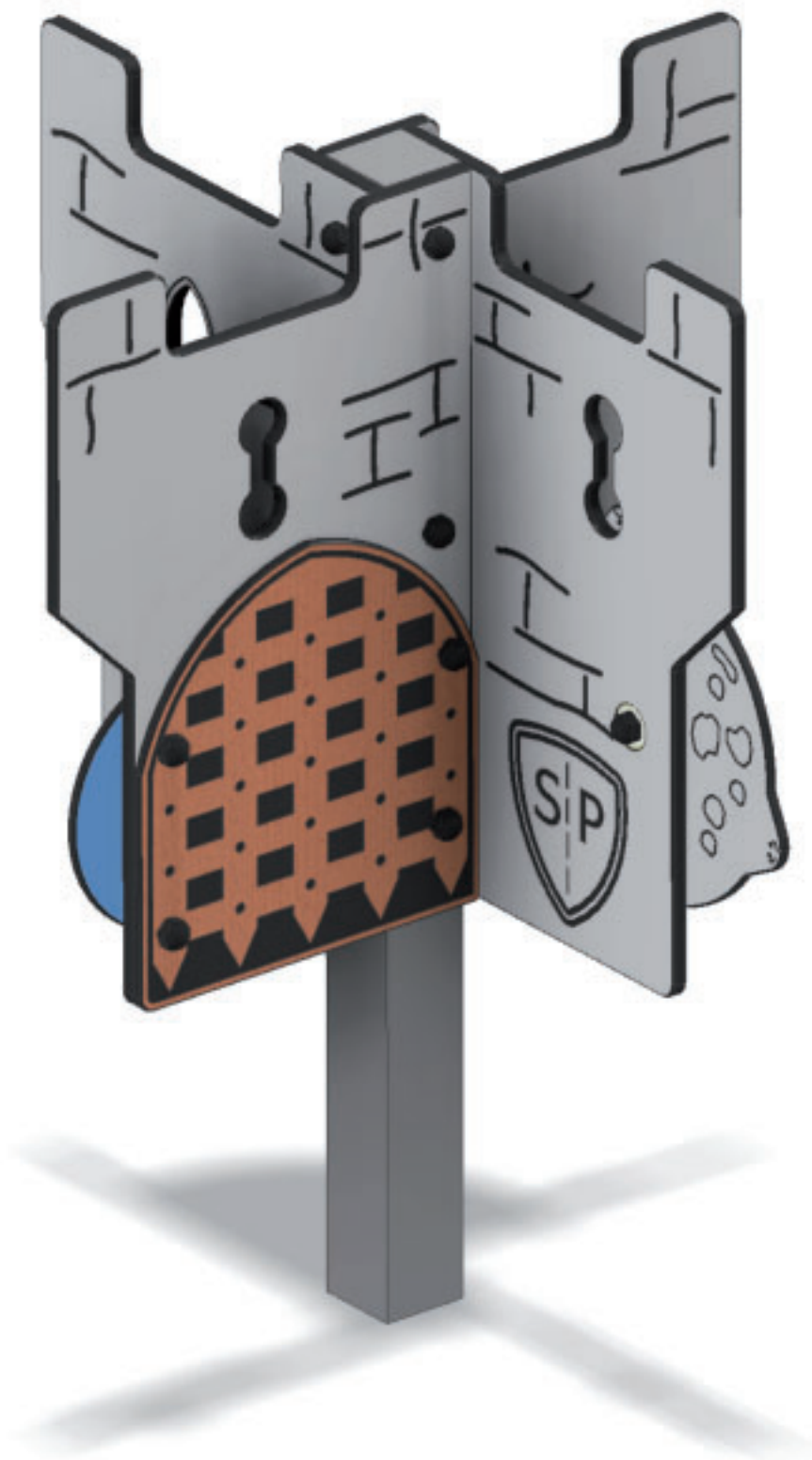
During installation care must be taken to prevent hazards to children.
Care should be taken if conditions are abnormal.

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Installation Instructions

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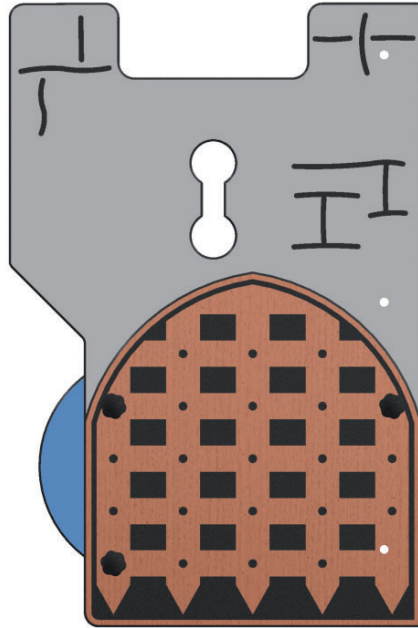
ACT040

Activity Centre Parts List

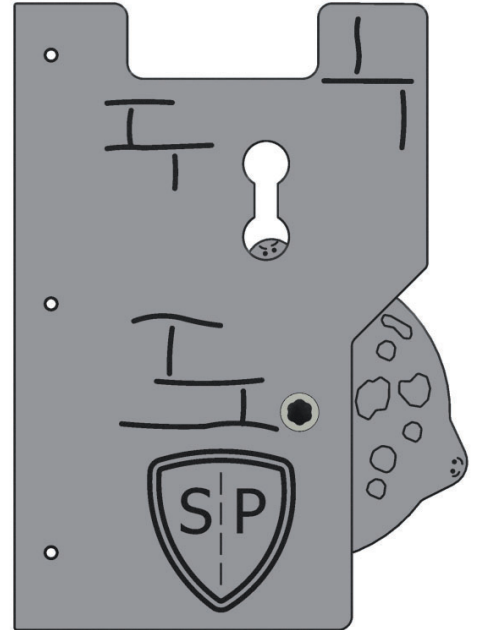
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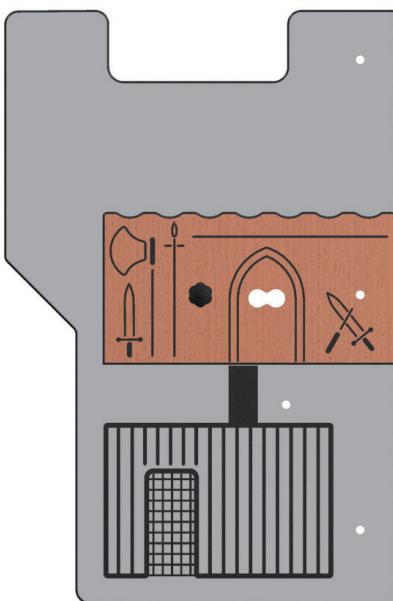
Post
ACT001 x 1



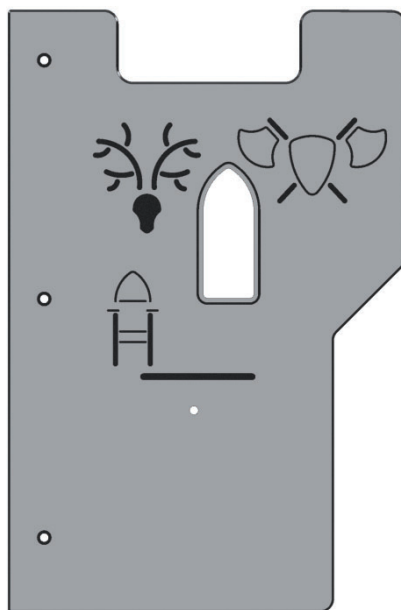
Catapult Panel
ACT041 x 1



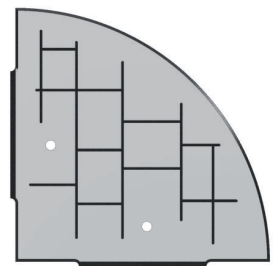
Castle Defence Panel
ACT045 x 1



Dungeons Panel
ACT048 x 1



Castle Hall Panel
ACT051 x 1



Castle Floor Panel
ACT052 x 1

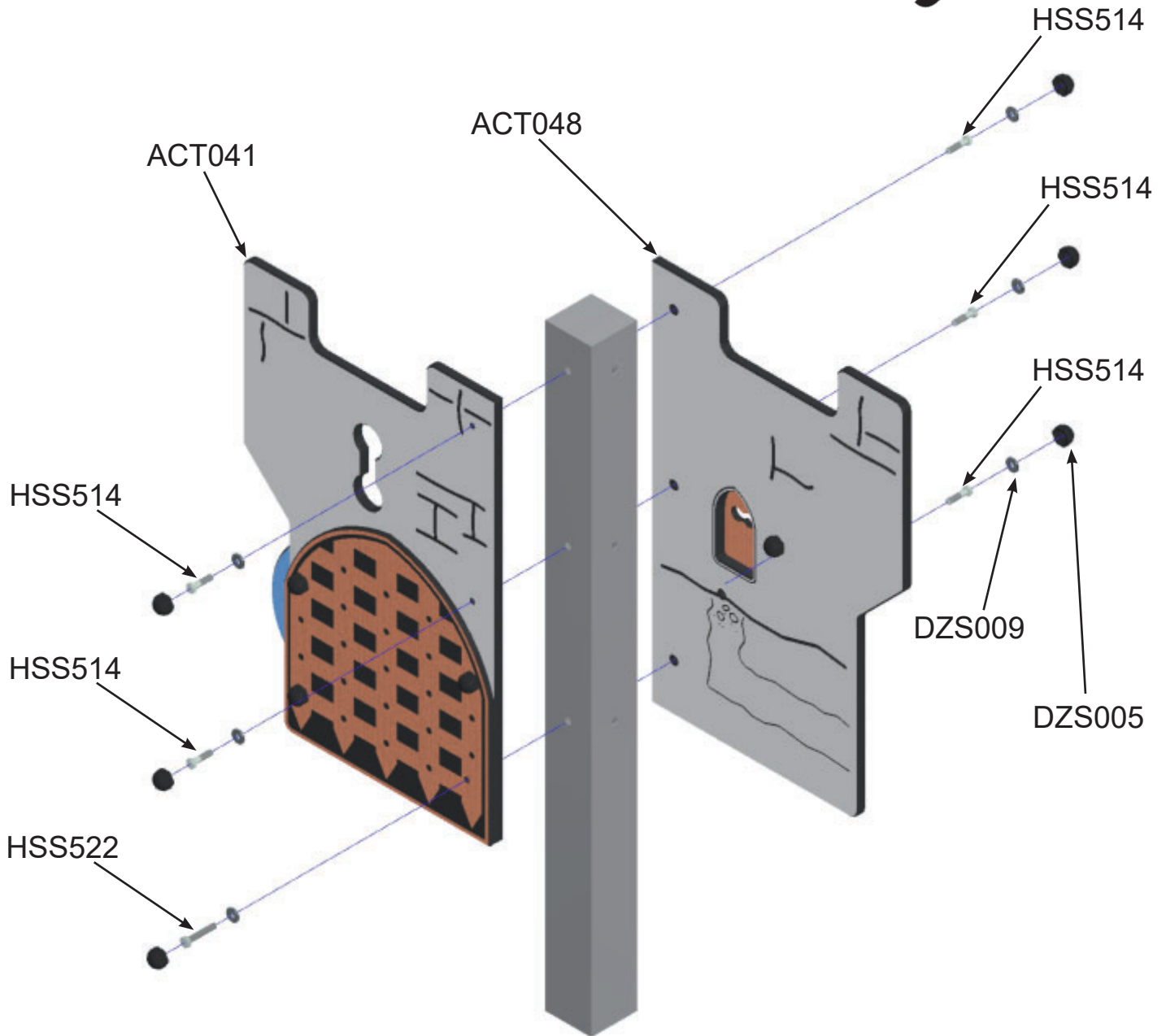


Loose Fixing Kit
ACT040F x 1

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Activity Centre Installation Instructions - Panel Assembly

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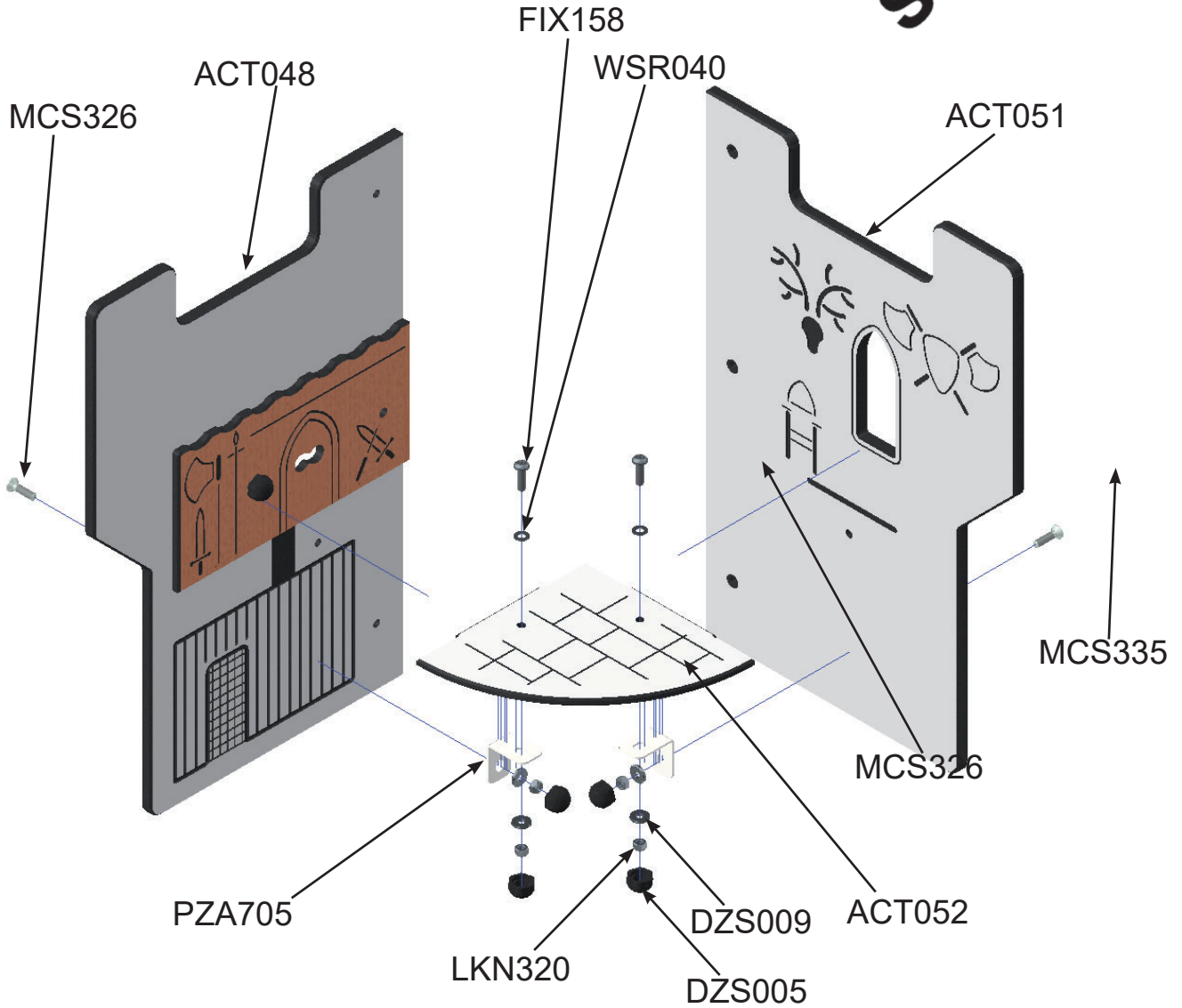


Ref	Description	Qty
1 - ACT041	Activity Panel Assy	1
2 - ACT048	Dungeons Panel	1
3 - HSS522	M10 x 60 Bolt	1
4 - HSS514	M10 x 40 Bolt	11
5 - DZS009	M10 Step Washer	12
6 - DZS005	M10 Nut Cover	12

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Activity Centre Installation Instructions - Table Assembly

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Ref	Description	Qty
1 - ACT048	Dungeons Panel	1
2 - ACT051	Castle Hall Panel	1
4 - ACT052	Castle Floor Panel	1
6 - FIX158	M10 x 35 Security Screw	2
7 - WSR040	M10 Plain Washer	2
8 - MCS326	M10 x 40 CSK Bolt	2
10 - PZA705	L - Bracket	2
11 - DZS009	M10 Step Washer	4
12 - DZS005	M10 Nut Cover	4
13 - LKN320	M10 Nyloc Nut	4

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Activity Centre Maintenance Instructions



NOTE

The warranty is invalidated if these instructions are not followed.

All wood needs annual inspection and retreatment where required.

Recommended Regular Inspection and Maintenance

	Interval Days				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all uprights at ground level for corrosion and/or rot. Replace any defective parts.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check chain/ropework assemblies for wear and damage, replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rotating and pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check Rubber Wheel for wear and/or damage, and replace if the rubber is deteriorating.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check tension cables, adjust if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check wear of cables, replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check slide chutes for smoothness and any foreign elements, remove any found.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces, remove any foreign elements, rake level and top up if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Disposal Instructions

All components should be broken down into categories of:-

- 1 **Mild Steel** - all Swing Frames, Playzone, Toddlerzone, Teenzone activities, Deck Frames and Springie Frames.
- 2 **Stainless Steel** - all Slides, Mirror Panels.
- 3 **Aluminium** - all Playzone and Toddlerzone Posts.
- 4 **Galvanised Steel** - all Chains and Teenzone Posts.
- 5 **Moulded Rubber Products without steel inserts** - all Toddlerzone Caps and edge details.
- 6 **Timber** - all natural timber, plywood, and MDF panels.

Wherever possible these materials should be taken to specialist recycling organisations and recycled.

In some cases where composite materials are used, then disposal at land fill sites is the only alternative such as:

- 7 **Moulded Rubber Products encasing steel inserts** - all Swing Seats, Deck Tops, Duo/Dizzy Disc Tops.
- 8 **High Pressure Laminate** - all Toddlerzone, Playzone and Teenzone Panels.
- 9 **Steel Core Polypropylene Rope** - all Scramble Nets, Space Nets, Playzone/Toddlerzone Ropes.