

design
make
play

SutcliffePlay

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Activity Centre - Marine Installation Instructions ACT020

ACT020

Activity Centre Installation Instructions



- 1 Check using the Parts List that none of the components are missing.
- 2 Plan the final position of the play equipment ensuring there is sufficient space.
- 3 Excavate the foundation holes in accordance with the plan.
- 4 Sort and identify parts before assembly.
- 5 Place the Post in the foundation hole and fill with concrete. Ensure Post is level and at the correct depth.
- 6 When the concrete has set (2 - 3 days), fit the Panels.
- 7 Do not allow the equipment to be used until the concrete has completely set and the required safety surfacing has been installed.
- 8 Tighten all fixing bolts.
- 9 Follow the maintenance instructions supplied.

During installation care must be taken to prevent hazards to children.
Care should be taken if conditions are abnormal.

ACT020

Activity Centre
Installation Instructions

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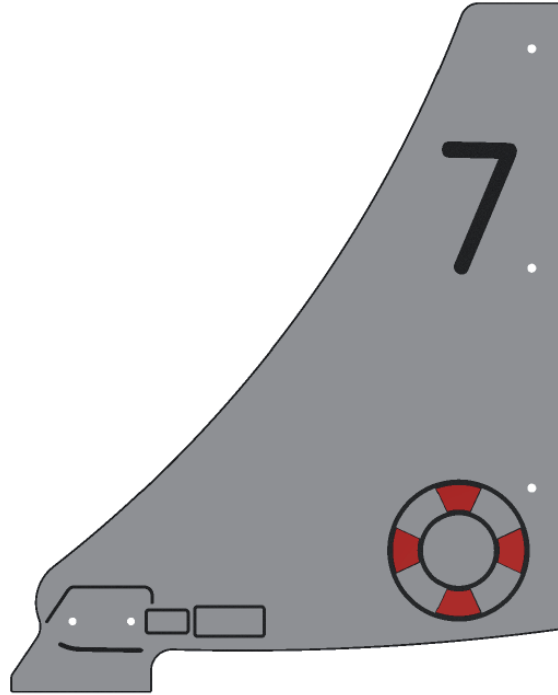
ACT020

Activity Centre Parts List

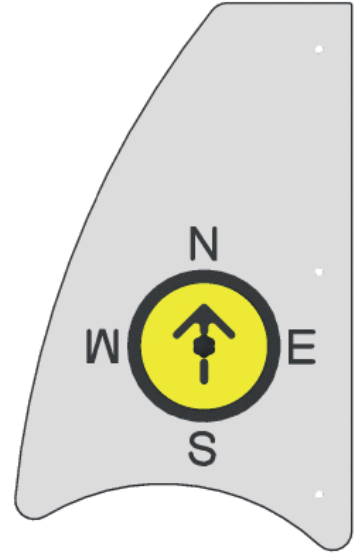
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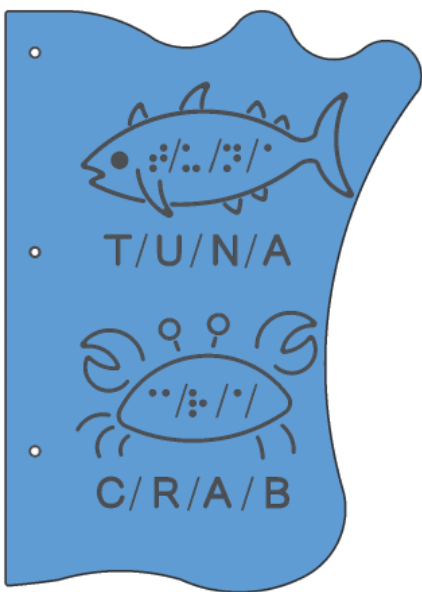
Post
ACT021 x 1



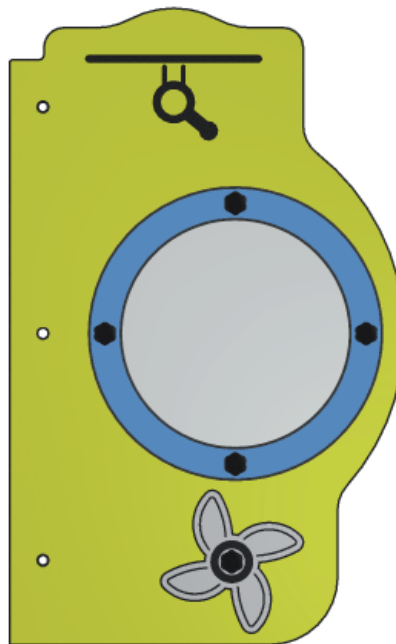
Sail Panel Assembly
ACT032 x 1



Spinnaker Panel Assy
ACT022 x 1



Oceans Depth Braille Panel
ACT025 x 1



Sub Panel Assembly
ACT026 x 1



Sailing Deck Panel
ACT029 x 1

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Activity Centre Parts List

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Sailing Deck Base Panel
ACT030 x 1



Tiller Deck Support
ACT031 x 1

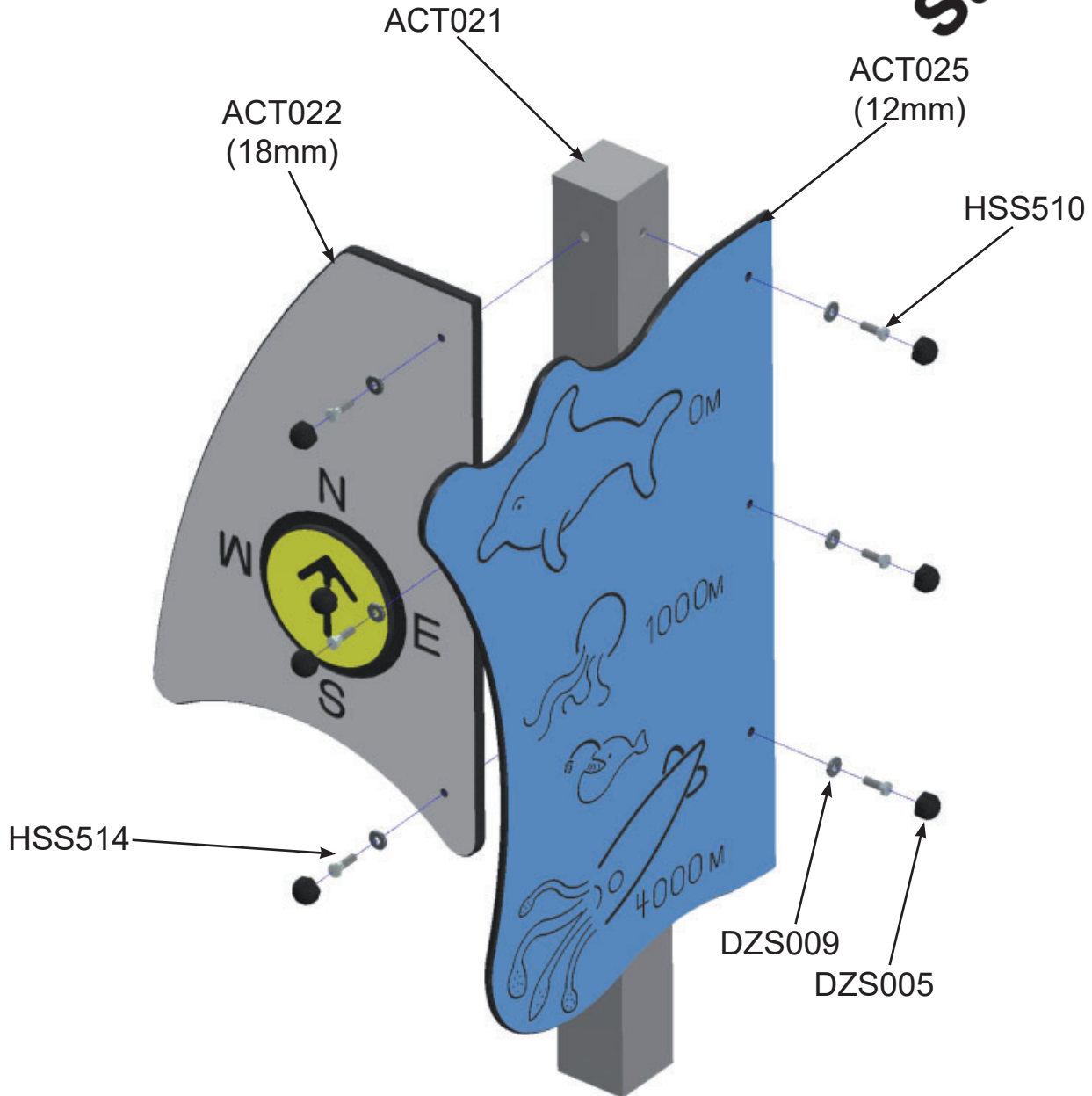


Loose Fixing Kit
ACT020F x 1

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Activity Centre Installation Instructions - Panel Assembly

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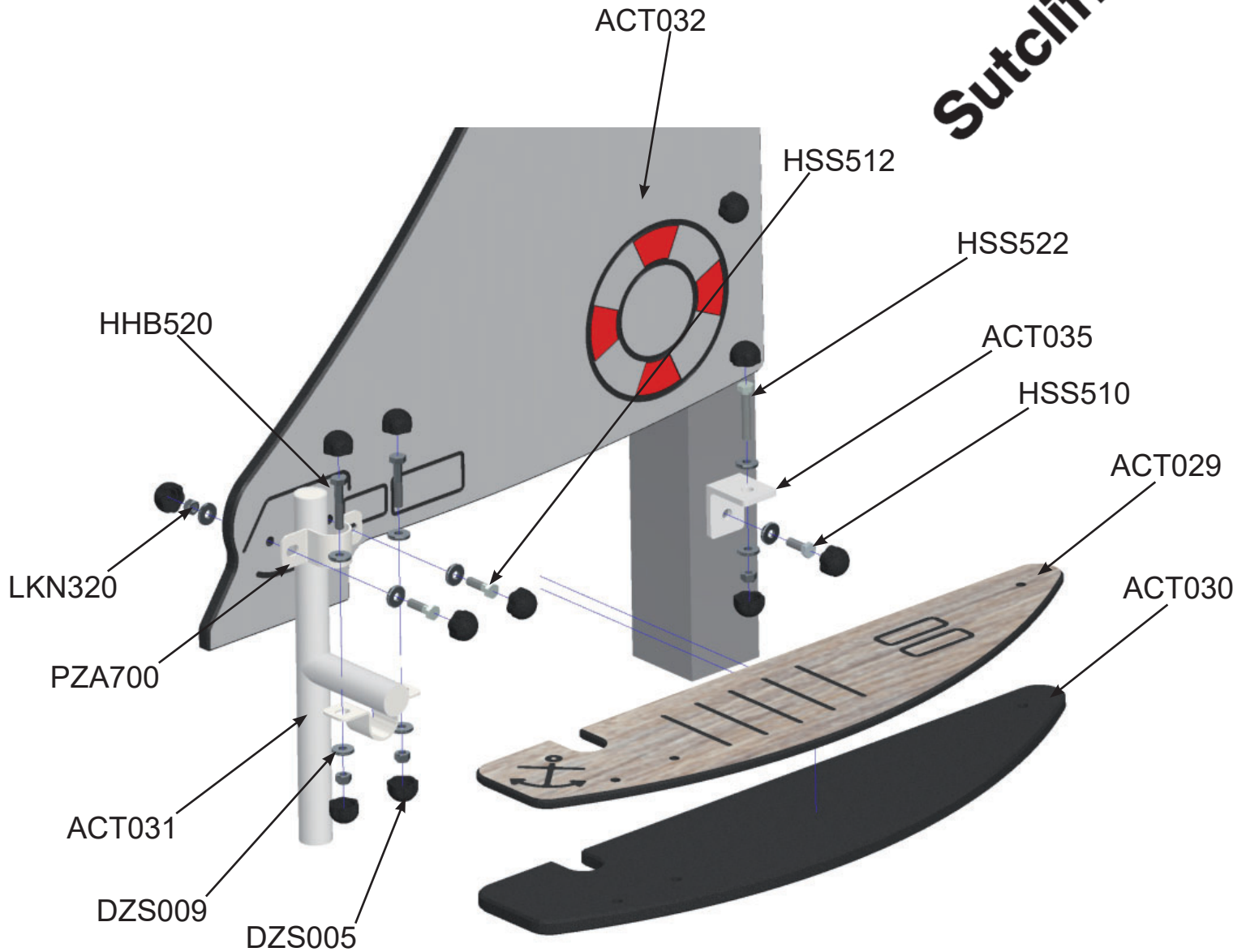


Ref	Description	Qty
1 - ACT021	Spinnaker Panel Assy	1
2 - ACT022	Chemist Base Panel	1
3 - ACT025	Oceans Depth Panel	1
4 - HSS510	M10 x 30 Bolt	6
5 - HSS512	M10 x 35 Bolt	6
6 - DZS009	M10 Step Washer	12
7 - DZS005	M10 Nut Cover	12

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Activity Centre Installation Instructions - Table Assembly

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Ref	Description	Qty
1 - ACT031	Tiller Deck Support	1
2 - ACT032	Sail Panel Assy	1
3 - ACT029	Sailing Deck Panel	1
4 - ACT030	Sailing Deck Base Panel	1
5 - ACT035	L Bracket	1
6 - DZS005	M10 Nut Cover	11
7 - DZS009	M10 Step Washer	11
8 - HHB520	M10 x 55 Bolt	2
9 - HSS512	M10 x 35 Bolt	2
10 - HSS510	M10 x 30 Bolt	1
11 - HSS522	M10 x 60 Bolt	1
12 - PZA700	U Bracket	2
13 - LKN320	M10 Nyloc Nut	5

ACT020

Activity Centre Maintenance Instructions



NOTE

The warranty is invalidated if these instructions are not followed.

All wood needs annual inspection and retreatment where required.

Recommended Regular Inspection and Maintenance

	Interval Days				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all uprights at ground level for corrosion and/or rot. Replace any defective parts.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check chain/ropework assemblies for wear and damage, replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rotating and pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check Rubber Wheel for wear and/or damage, and replace if the rubber is deteriorating.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check tension cables, adjust if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check wear of cables, replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check slide chutes for smoothness and any foreign elements, remove any found.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces, remove any foreign elements, rake level and top up if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Disposal Instructions

All components should be broken down into categories of:-

- 1 **Mild Steel** - all Swing Frames, Playzone, Toddlerzone, Teenzone activities, Deck Frames and Springie Frames.
- 2 **Stainless Steel** - all Slides, Mirror Panels.
- 3 **Aluminium** - all Playzone and Toddlerzone Posts.
- 4 **Galvanised Steel** - all Chains and Teenzone Posts.
- 5 **Moulded Rubber Products without steel inserts** - all Toddlerzone Caps and edge details.
- 6 **Timber** - all natural timber, plywood, and MDF panels.

Wherever possible these materials should be taken to specialist recycling organisations and recycled.

In some cases where composite materials are used, then disposal at land fill sites is the only alternative such as:

- 7 **Moulded Rubber Products encasing steel inserts** - all Swing Seats, Deck Tops, Duo/Dizzy Disc Tops.
- 8 **High Pressure Laminate** - all Toddlerzone, Playzone and Teenzone Panels.
- 9 **Steel Core Polypropylene Rope** - all Scramble Nets, Space Nets, Playzone/Toddlerzone Ropes.