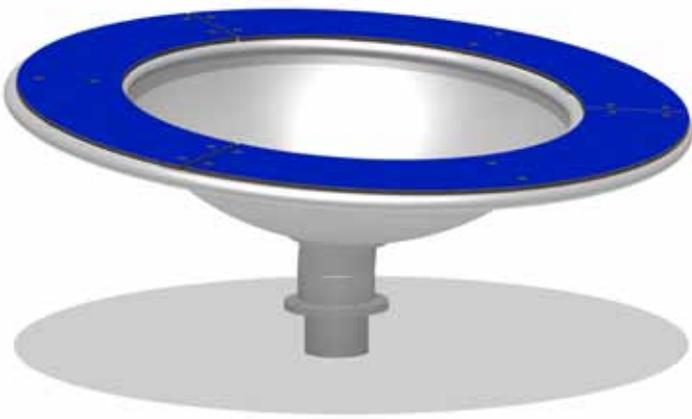


design  
make  
play

# SutcliffePlay

Waggon Lane  
Upton Pontefract  
West Yorkshire WF9 1JS  
Telephone +44 (0) 1977 653200  
Facsimile +44 (0) 1977 653222  
info@sutcliffeplay.co.uk  
www.sutcliffeplay.co.uk



**Discus  
SWD950**



**Emoji Discus  
SWD960**

## Installation Instructions

# Installation Instructions

Swd950 / Swd960

Sheet 2 of 3

Rev 00

design  
make  
play  
**SutcliffePlay**

## Installation procedure

1. Plan the final position of the play equipment ensuring that there is sufficient space. The site must be level to maintain critical dimensions.
2. Excavate the foundation hole in accordance with the plan.
3. Place the ground fixing in the foundation hole, ensure it is level and at the required depth. Fill with concrete.
4. When the concrete has set (2 - 3 days) fit the Discus to the ground fixing.
5. Do not allow the equipment to be used until the concrete has set (2 - 3 days) and the required safety surface has been installed.
6. Check if all the fixing bolts are tight.
7. Follow the Maintenance Instructions provided.

\* Extra care should be taken when installing the product, to reduce the hazard to the user.

\*\* Extra care should be taken if conditions aren't normal.

## Space requirements to EN1176

1. Area of safety surface 25m<sup>2</sup>, total circulation space 45m<sup>2</sup>
2. Perimeter of safety surface 18.2m
3. HIC 0.7m

## Parts supplied

No	Description	Qty	Stock Code
1.	Discus Dish	1	
2.	Ground fixing	1	SWD115
3.	M12 x 25 Screw	4	MCS406

## Required tools for installation

8mm Allen Key

Tape measure

Spirit level

Digging equipment

# Maintenance Instructions

Swd950 / Swd960

Sheet 3 of 3

Rev 00



## NOTE

The warranty is invalidated if these instructions are not followed.

## Recommended regular inspection and maintenance

	Interval days				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check parts at ground level for corrosion and/or rot. Replace any defective parts	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check rotating pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rotators for smoothness and any foreign elements, remove any found.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces remove any foreign elements, repair or replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## Disposal Instructions

All components should be broken down into categories of:-

1. **Mild Steel** - roundabout dish and ground fixing.
2. **Stainless Steel** - all slides, mirror panels.
3. **Aluminium** - all Playzone, Mission and Toddlerzone posts.
4. **Galvanised steel** - all chains and Teenzone posts.
5. **Moulded rubber products without steel inserts** - post caps and panel edging.
6. **Timber** - all natural timber, plywood and MDF panels.

Wherever possible these materials should be taken to a specialist recycling organisations and recycled. In some cases where composite materials are used then disposal at land fill sites is the only alternative such as:-

7. **Moulded rubber product with steel inserts** - all seats, deck tops, duo/dizzy disc tops.
8. **High pressure laminate** - all Toddlerzone and Playzone panels.
9. **Steel core polypropylene rope** - all scramble nets, space nets, Playzone and Toddlerzone ropes and rope bridges.