

# Installation instructions

Back to Back Roundabout SWD170

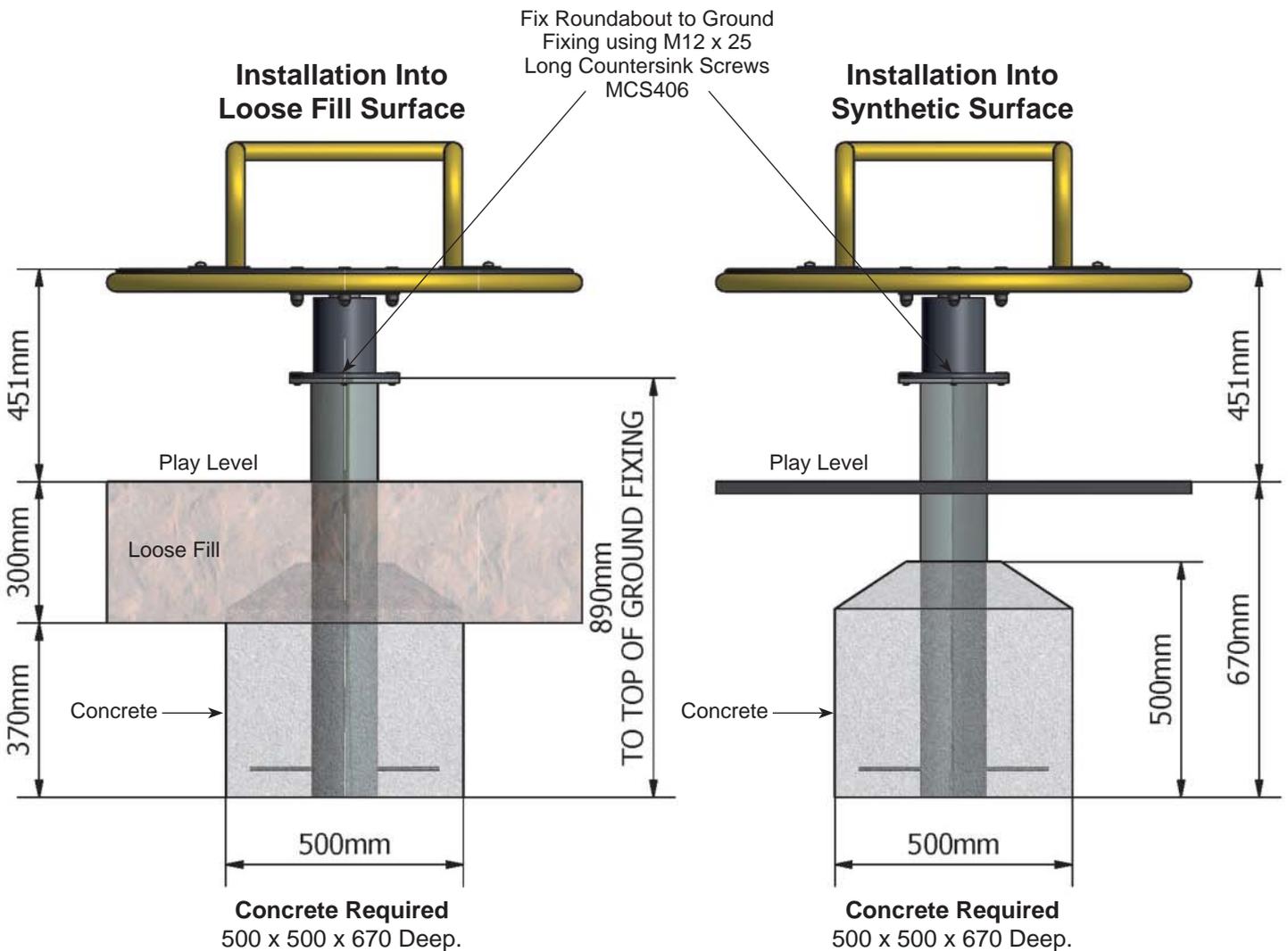
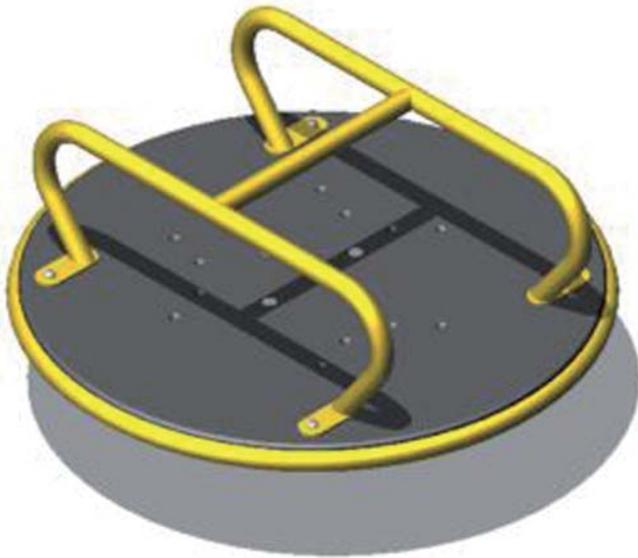
Sheet 1 of 3 Rev 04

Good design  
for children

**SutcliffePlay**

## Important Note

The site must be level to maintain critical dimensions



# Installation instructions

Back to Back Roundabout SWD170

Sheet 2 of 3 Rev 04

## Installation procedure

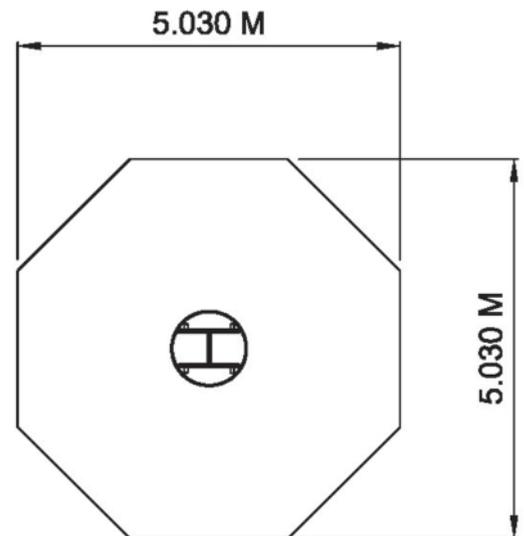
1. Plan the final position of the play equipment ensuring that there is sufficient space\*.
2. Excavate the foundation hole in accordance with the plan\*\*.
3. Place the ground fixing in the foundation hole, ensure it is level and at the required depth. Fill in the foundation hole to the required depth with concrete.
4. When the concrete has set (2 - 3 days) fit the Back to back roundabout frame using 4 off Socket Countersink Screws supplied.
5. Do not allow the equipment to be used until the concrete has set (2 - 3 days) and the required safety surface has been installed.
6. Check if all the fixing bolts are tight.
7. Follow the Maintenance Instructions provided.

\* Care should be taken when installing the product, to reduce the hazard for the user.

\*\* Care should be taken if conditions aren't normal.

## Space requirements to EN1176

1. Area of safety surface 21M<sup>2</sup> based on 2M from the extremity of the equipment.
2. Perimeter of safety surface 17M.
3. HIC 1M.



Plan  
Scale 1:100

## Parts supplied

No	Description	Qty	Stock Code
1.	Back to back roundabout	1	
2.	Ground fixing	1	SWD115
3.	Set of fixings:- M12 x 25 Screw	4	MCS406

## Required tools for installation

Tape measure  
Spirit level  
Digging equipment  
8mm Allen Key

Good design  
for children

# SutcliffePlay

Waggon Lane  
Upton Pontefract  
West Yorkshire WF9 1JS  
Telephone +44 (0)1977 653200  
Facsimile +44 (0)1977 653222  
info@ sutcliffeplay.co.uk  
www. sutcliffeplay.co.uk

# Maintenance instructions

Back to Back Roundabout SWD170

Sheet 3 of 3 Rev 04

Good design  
for children  
**SutcliffePlay**

## NOTE

The warranty is invalidated if these instructions are not followed.

## Recommended regular inspection and maintenance

	Interval days				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check parts at ground level for corrosion and/or rot. Replace any defective parts	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check rotating pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber parts for wear and/or damage, replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces remove any foreign elements, repair or replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

## Disposal Instructions

All components should be broken down into categories of:-

1. **Mild Steel** - all swing frames, Playzone, Toddlerzone and Teenzone activities, deck frames and springie frames.
2. **Stainless Steel** - all slides, mirror panels.
3. **Aluminium** - all Playzone and Toddlerzone posts.
4. **Galavanised steel** - all chains and Teenzone posts.
5. **Moulded rubber products without steel inserts** - all Toddlerzone and Playzone caps and panel edging.
6. **Timber** - all natural timber, plywood and mdf panels.

Wherever possible these materials should be taken to a specialist recycling organisations and recycled. In some cases where composite materials are used then disposal at land fill sites is the only alternative such as:-

7. **Moulded rubber product with steel inserts** - all seats, deck tops, duo/dizzy disc tops.
8. **High pressure laminate** - all Toddlerzone and Playzone panels.
9. **Steel core polypropylene rope** - all scramble nets, space nets, Playzone and Toddlerzone ropes and rope bridges.