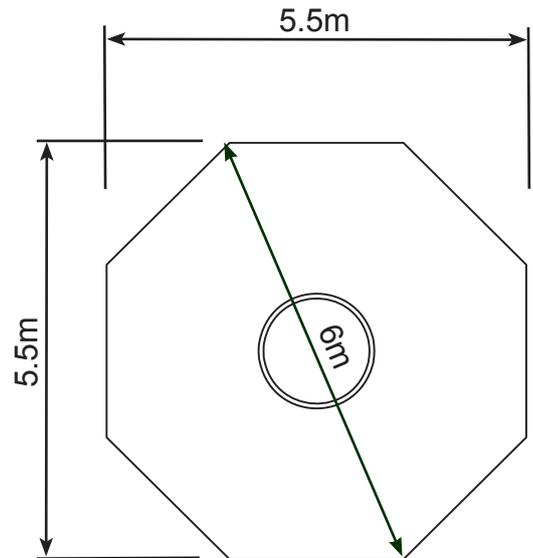
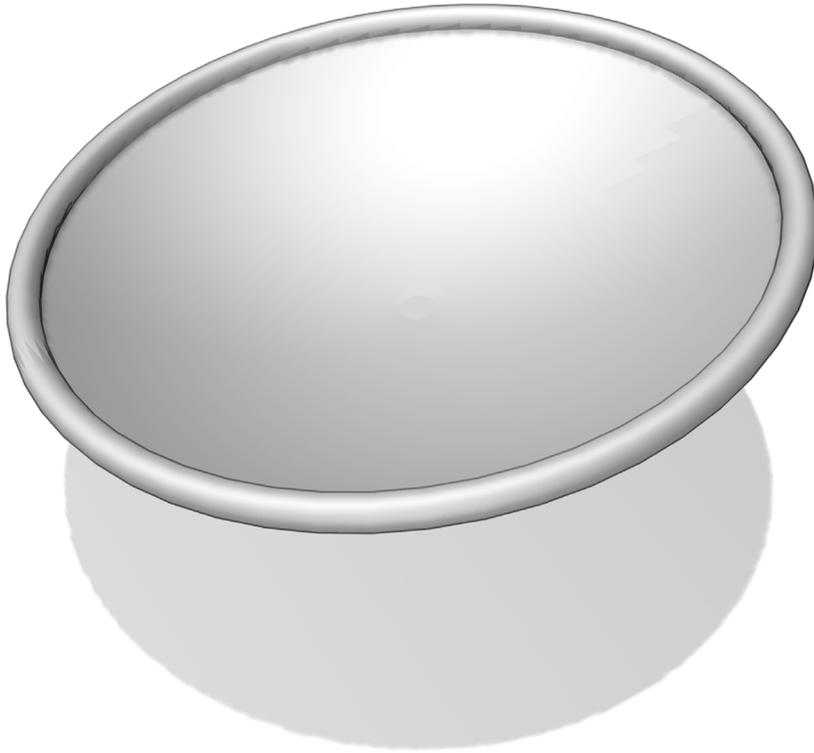


SWD500 Large Dish Roundabout Installation Instructions

Sheet 1 of 3
Rev 01

design
make
play
SutcliffePlay



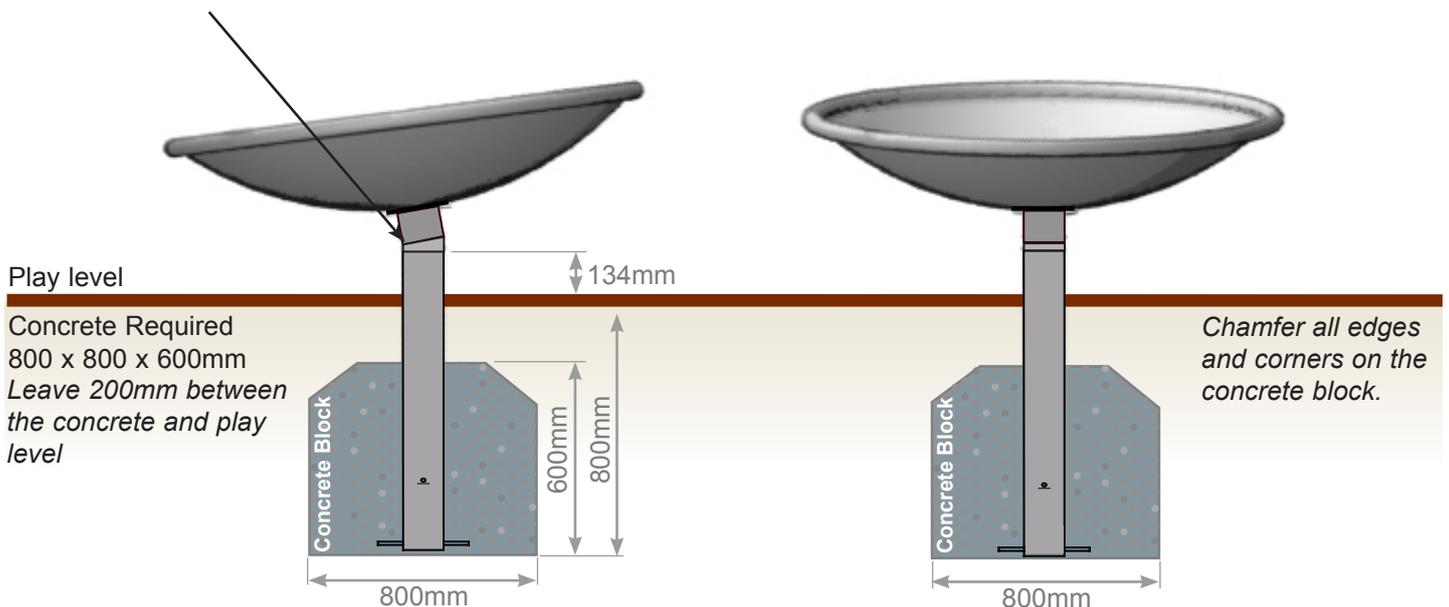
Not to scale

The site must be level to maintain critical dimensions.

Space requirements

1. Safety surface recommended 25m².
2. Length of the safety perimeter 18m.
3. HIC 1m.

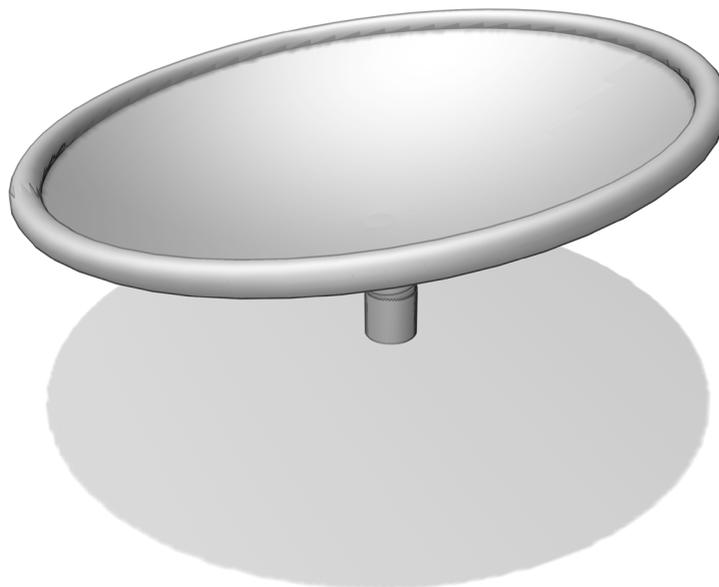
Important
All 16 fixing screws to be
tightened to 120-130Nm.



SWD500 Large Dish Roundabout Installation Instructions

Sheet 2 of 3
Rev 01

design
make
play
SutcliffePlay



Installation Procedure

1. Plan the final position of the play equipment ensuring there is enough space*.
2. Excavate the foundation hole in accordance with the drawing**.
3. Install the post using the correct amount of concrete. Ensure that the post is vertical and the top of the base section sits 134mm above play level. When the concrete has set (2-3 days) fit the top section to the post using M12 screws and saddle washers supplied. Check all the fixing bolts are tightened to 120-130Nm.
4. Do not allow the item to be used until the required safety surface has been installed.
5. Follow the maintenance instructions supplied.

* Care should be taken while installing to decrease the hazard for children.

** Care should be taken if the conditions aren't normal.

Parts List

Description	Qty.	Stock	Required Tools:
Post	1	SWD510	Tape Measure
Large Dish	1	SWD505	Spirit Level
M12 Screw	16	HSS610	Digging Implements
M12 Saddle Washer	16	WSR466	M12 torque wrench

SWD500 Large Dish Roundabout Maintenance Instructions

Sheet 2 of 3

Rev 01

NOTE

The warranty is invalidated if these instructions are not followed.

Recommended Regular Inspection and Maintenance

	Interval (days)				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check parts at ground level for corrosion and/or rot. Replace any defective parts.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check rotating and pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check slide chutes for smoothness and any foreign elements, remove any found.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces remove any foreign elements, rake level and top up if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Disposal Instructions

All components should be broken down into categories of:

- Mild steel** - all swing frames, Playzone, Toddlerzone, Teenzone activities, deck frames and springie frames.
- Stainless Steel** - all slides, mirror panels.
- Aluminium** - all Playzone and Toddlerzone posts and Playzone post caps.
- Galavanised steel** - all chains and Teenzone posts.
- Moulded rubber products without steel centres** - all Toddlerzone caps and edge details.
- Timber** - all natural timber, plywood and mdf panels.

Wherever possible these materials should be taken to specialist recycling organisations and recycled. In some cases where composite materials are used then disposal at land fill sites is the only alternative such as:

- Moulded rubber products encasing steel centres** - all seats, deck tops, duo/dizzy disc tops.
- High pressure laminate** - all Toddlerzone, Playzone panels.
- Steel core polypropylene rope** - all scramble nets, space nets, Playzone/Toddlerzone ropes and rope bridges.